

1.

What is the adverb for the given word below?

# **GENERAL APTITUDE**

## Q. No. 1 - 5 Carry One Mark Each

	"Miso	ogynous"							
	(A)	Misogynousness			(B)	Misog	gynity		
	(C)	Misogynously			(D)	Misog	gynous		
Answ	er:	(C)							
2.	Ram	and Ramesh appea	red in an inter	view for	two vaca	ıncies ir	the same d	epartment.	The probability of
	Ram'		and that of Rai	mesh is 1	1/8. What	t is the	probability 1	that only o	ne of them will be
	(A)	$\frac{47}{48}$	$(B)  \frac{1}{4}$		(C)	$\frac{13}{48}$		(D) $\frac{35}{48}$	
Answ	er:	(B)							
3.	Choo	\	word/phrase,	out of t	he four o	options	given below	v, to comp	lete the following
	"Dho	ni, as well as the of	her team mem	bers of Ir	ndian tear	n,	_ present or	the occasi	on."
	(A)	were	(B) was		(C)	has		(D) have	
Answ	er:	(B)							
4.				-			-		the start of the trip $n = 1$ stretches $M, N, O$
	and F		cumulative di		•	•			ty consumption are



Stretch	Comulative distance(km)	Electricity used (kWh)		
М	20	12		
N	45	25		
0	75	45		
P	100	57		

	The	stretch	where the ele	ectrici	ty consu	mption po	er km is ı	ninimur	m is				
	(A)	M		(B)	N		(C)	0		(D)	P		
A	answer:	<b>(D)</b>											
_	~:												
5.	. Cho	ose the	word most si	mılar	ın meanı	ing to the	given w	ord:					
	"Av	vkward	,,										
	(A)	Inep	t	(B)	Grace	ful	(C)	Suitab	ole	(D)	Drea	adful	
A	answer:	(A)											
					Q. No. 6	5 - 10 Car	ry Two	Marks	<b>Each</b>				
6	. In t	he follo	wing sentence	ce cer	tain part	ts are un	derlined	and ma	irked P, Q	and R	. One	of the par	ts may
	con	tain cer	tain error or	may	not be	acceptal	ble in st	andard	written co	ommun	icatior	n. Select th	ie part
	con	taining a	an error. Choo	ose D	as your	Answer:	if there i	s no erro	or.				
	The	student	corrected	all t	he errors	that the	instructo	or marke	$\frac{\text{ed}}{\text{on the }}$	nswer	book		
					P		Q			R			
	(A)	P		(B)	Q		(C)	R		(D)	No I	Error	
A	nswer:	<b>(B)</b>											

**7.** Given below are two statements followed by two conclusions. Assuming thesestatements to be true, decide which one logically follows.



### **Statement:**

- I. All film stars are playback singers.
- II. All film directors are film stars.

### **Conclusions:**

- I. All film directors are playback singers.
- II. Some film stars are film directors.
- (A) Only conclusion I follows
- (B) Only conclusion II follows
- (C) Neither conclusion I nor II follows
- Both conclusions I and II follow (D)

#### Answer: **(D)**

8. Lamenting the gradual sidelining of the arts in school curricula, a group of prominent artists wrote to the Chief Minister last year, asking him to allocate more funds to support arts education in schools. However, no such increase has been announced in this year's Budget. The artists expressed their deep anguish at their request not being approved, but many of them remain optimistic about funding in the future.

Which of the statement(s) below is/are logically valid and can be inferred from the above statements?

- i. The artists expected funding for the arts to increase this year.
- ii. The Chief Minister was receptive to the idea of increasing funding for the arts.
- iii. The Chief Minister is a prominent artist.
- iv. Schools are giving less importance to arts education nowadays.
- (A) iii and iv
- (B) i and iv
- (C) i, ii and iv
- (D) i and iii

#### **(B)** Answer:

- If  $a^2 + b^2 + c^2 = 1$ , then ab + bc + ac lies in the interval
- (A)  $\left[1, \frac{2}{3}\right]$  (B)  $\left[\frac{-1}{2}, 1\right]$  (C)  $\left[-1, \frac{1}{2}\right]$  (D)  $\left[2, -4\right]$

Answer: **(B)** 



10. A tiger is 50 leaps of its own behind a deer. The tiger takes 5 leaps per minute to the deer's 4. If the tiger and the deer cover 8 metre and 5 metre per leap respectively, what distance in meters will the tiger have a run before it catches the deer?

**Answer:** (800)

## **MECHANICAL ENGINEERING**

Q. No. 1 - 25 Carry One Mark Each

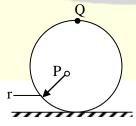
1. If any two columns of a determinant  $P = \begin{bmatrix} 4 & 7 & 8 \\ 3 & 1 & 5 \\ 9 & 6 & 2 \end{bmatrix}$  are interchanged, which one of the following

statements regarding the value of the determinant is CORRECT?

- (A) Absolute value remains unchanged but sign will change
- (B) Both absolute value and sign will change
- (C) Absolute value will change but sign will not change
- (D) Both absolute value and sign will remain unchanged

Answer: (A)

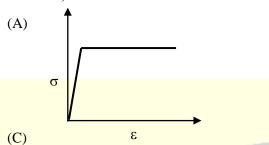
A wheel of radius r rolls without slipping on a horizontal surface shown below. If the velocity of point P is 10 m/s in the horizontal direction, the magnitude of velocity of point Q (in m/s) is \_\_\_\_\_.

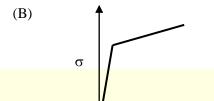


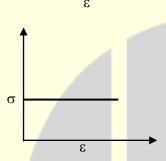
**Answer:** (20)

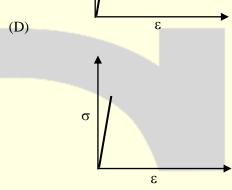


3. Which one of the following types of stress-strain relationship best describes the behavior of brittle materials, such as ceramics and thermosetting plastics, ( $\sigma$  = stress and  $\varepsilon$  = strain)?









Answer: (D)

4. The function of interpolator in a CNC machine controller is to

- (A) control spindle speed
- (B) coordinate feed rates of axes
- (C) control tool rapid approach speed
- (D) perform Miscellaneous (M) functions (tool change, coolant control etc.)

Answer: (B)

5. Holes of diameter  $25.0^{+0.040}_{+0.020}$  mm are assembled interchangeably with the pins of diameter  $25.0^{+0.005}_{-0.008}$  mm. The minimum clearance in the assembly will be

(A) 0.048 mm

(B) 0.015 mm

(C) 0.005 mm

(D) 0.008 mm

Answer: (B)



6.	Simpson's $\frac{1}{3}$ rule is used to integrate the function $f(x) = \frac{3}{5}x^2 + \frac{9}{5}$ between $x = 0$ and $x = 1$ using the
	least number of equal sub-intervals. The value of the integral is

Answer: (2)

7. Consider fully developed flow in a circular pipe with negligible entrance length effects. Assuming the mass flow rate, density and friction factor to be constant, if the length of the pipe is doubled and the diameter is halved, the head loss due to friction will increase by a factor of

- (A) 4
- (B) 16
- (C) 32
- (D) 64

Answer: (D)

- **8.** For an ideal gas with constant values of specific heats, for calculation of the specific enthalpy,
  - (A) it is sufficient to know only the temperature
  - (B) both temperature and pressure are required to be known
  - (C) both temperature and volume are required to be known
  - (D) both temperature and mass are required to be known

Answer: (A)

9. A Carnot engine (CE-1) works between two temperature reservoirs A and B, where  $T_A$ = 900 K and  $T_B$ = 500 K. A second Carnot engine (CE-2) works between temperature reservoirs B and C, where  $T_C$ = 300 K. In each cycle of CE-1 and CE-2, all the heat rejected by CE-1 to reservoir B is used by CE-2. For one cycle of operation, if the net Q absorbed by CE-1 from reservoir A is 150 MJ, the net heat rejected to reservoir C by CE-2 (in MJ) is \_\_\_\_\_\_\_.

**Answer:** (50)



10. A stream of moist air (mass flow rate = 10.1 kg/s) with humidity ratio of  $0.01 \frac{kg}{kg \text{ dry air}}$  mixes with a second stream of superheated water vapour flowing at 0.1 kg/s. Assuming proper and uniform mixing with no condensation, the humidity ratio of the final stream  $\left(\text{in } \frac{kg}{kg \text{ dry air}}\right)$  is \_\_\_\_\_\_.

**Answer:** (0.0197)

11. Consider a steel (Young's modulus E = 200 GPa) column hinged on both sides. Its height is 1.0m and cross-section is  $10 \text{ mm} \times 20 \text{ mm}$ . The lowest Euler critical buckling load (in N) is \_\_\_\_\_.

**Answer:** (3289.86)

12. Air enters a diesel engine with a density of 1.0 kg/m3. The compression ratio is 21. At steady state, the air intake is  $30 \times 10^{-3}$  kg/s and the net work output is 15 kW. The mean effective pressure (kPa) is \_\_\_\_\_.

**Answer:** (525)

13. Match the following products with preferred manufacturing processes:

	Product	Process			
P	Rails	(1) Blow molding			
Q	Engine crankshaft	(2) Extrusion			
R	Aluminium channels	(3) Forging			
S	PET water bottles	(4) Rolling			

(A) P-4, Q-3, R-1, S-2

(B) P-4, Q-3, R-2, S-1

(C) P-2, Q-4, R-3, S-1

(D) P-3, Q-4, R-2, S-1

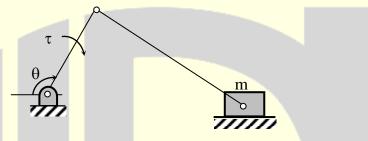
Answer: (B)



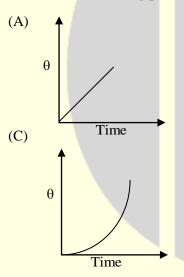
14. Under certain cutting conditions, doubling the cutting speed reduces the tool life to  $\left(\frac{1}{16}\right)^{th}$  of the original. Taylor's tool life index(*n*) for this tool-work piece combination will be \_\_\_\_\_.

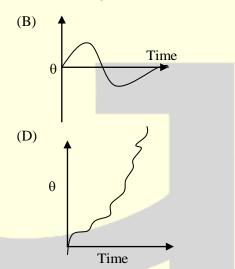
**Answer:** (0.25)

15. Consider a slider crank mechanism with nonzero masses and inertia. A constant torque  $\tau$  is applied on the crank as shown in the figure.



Which of the following plots best resembles variation of crank angle,  $\theta$  versus time





Answer: (D)

- 16. The value of  $\lim_{x\to 0} \frac{1-\cos(x^2)}{2x^4}$  is
  - (A) 0

**(C)** 

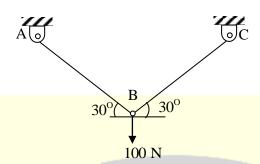
(B)  $\frac{1}{2}$ 

- (C)  $\frac{1}{4}$
- (D) undefined

Answer:

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17. Two identical trusses support a load of 100 N as shown in the figure.

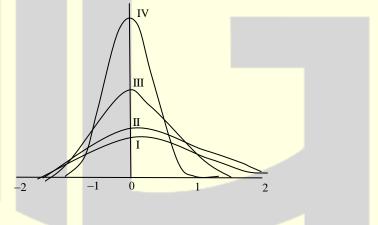


The length of each truss is 1.0 m, cross-sectional area is 200 mm<sup>2</sup>; Young's modulus E = 200 GPa.

The force in the truss AB (in N) is \_\_\_\_\_.

**Answer:** (100)

**18.** Among the four normal distributions with probability density functions as shown below, which one has the lowest variance?



(A) I

(B) II

(C) III

(D) IV

Answer: (D)

19. Given two complex numbers  $Z_1 = 5 + (5\sqrt{3})i$  and  $Z_2 = \frac{2}{\sqrt{3}} + 2i$ , the argument of  $\frac{Z_1}{Z_2}$  in degrees is

(A) 0

(B) 30

(C) 60

(D) 90

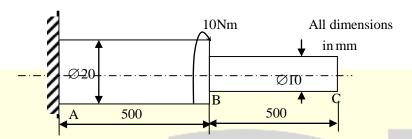
Answer: (A)



20	. The	The Blasius equation related to boundary layer theory is a					
	(A)	hird-order linear partial differential equation					
	(B)	nird-order nonlinear partial differential equation					
	(C)	second-order nonlinear ordinary differential equation					
	(D)	third-order nonlinear ordinary differential equation					
Ar	iswer:	<b>(D)</b>					
21	. A sv	wimmer can swim 10 km in 2 hours when swimming along the flow of a river. While swimming					
	agai	nst the flow, she takes 5 hours for the same distance. Her speed in still water (in km/h) is					
Ar	iswer:	(3.5)					
22	. For	flow of viscous fluid over a flat plate, if the fluid temperature is the same as the plate temperature, the					
	ther	mal boundary layer is					
	(A)	thinner than the velocity boundary layer					
	(B)	thicker than the velocity boundary layer					
	(C)	of the same thickness as the velocity boundary layer					
	(D)	not formed at all					
Ar	iswer:	( <b>D</b> )					
23	. Whi	ch one of the following is the most conservative fatigue failure criterion?					
	(A)	Soderberg (B) Modified Goodman					
	(C)	ASME Elliptic (D) Gerber					
Ar	nswer:	(A)					
24	. In a	linear arc welding process, the heat input per unit length is inversely proportional to					
	(A)	welding current (B) welding voltage					
	(C)	welding speed (D) duty cycle of the power source					
Ar	ıswer:	(C)					



25. Consider a stepped shaft subjected to a twisting moment applied at B as shown in the figure. Assume shear modulus, G = 77 GPa.



The angle of twist at C (in degrees) is \_\_\_\_\_.

**Answer:** (0.236)

## Q. No. 26 - 55 Carry Two Marks Each

- 26. A 10 mm diameter electrical conductor is covered by an insulation of 2 mm thickness. The conductivity of the insulation is 0.08 W/m-K and the convection coefficient at the insulation surface is 10 W/m<sup>2</sup>-K. Addition of further insulation of the same material will
  - (A) increase heat loss continuously
  - (B) decrease heat loss continuously
  - (C) increase heat loss to a maximum and then decrease heat loss
  - (D) decrease heat loss to a minimum and then increase heat loss

Answer: (C)

- 27. A machine element is subjected to the following bi-axial state of stress;  $\sigma_x$ =80 MPa;  $\sigma_y$ = 20 MPa;  $\tau_{xy}$  = 40MPa. If the shear strength of the material is100 MPa, the factor of safety as per Tresca's maximum shear stress theory is
  - (A) 1.0
- (B) 2.0
- (C) 2.5
- (D) 3.3

Answer: (B)



28. The probability of obtaining at least two "SIX" in throwing a fair dice 4 time is

(A) 425/432

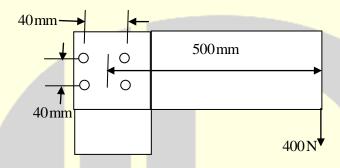
(B) 19/144

(C) 13/144

(D) 125/432

Answer: (B)

29. A horizontal plate has been joined to a vertical post using four rivets arranged as shown in figure.



The magnitude of the load on the worst loaded rivet (in N) is \_\_\_\_\_

**Answer:** (1839.83)

30. Temperature of nitrogen in a vessel of volume 2 m<sup>3</sup> is 288 K. A U-tube manometer connected to the vessel shows a reading of 70 cm of mercury(level higher in the end open to atmosphere). The universal gas constant is 8314 J/kmol-K, atmospheric pressure is 1.01325 bar, acceleration due to gravity is 9.81 m/s<sup>2</sup> and density of mercury is 13600 kg/m<sup>3</sup>. The mass of nitrogen (in kg) in the vessel is \_\_\_\_\_\_.

**Answer:** (4.55)

31. The solidification time of a casting is proportional to  $\left(\frac{V}{A}\right)^2$ , where V is the volume of the casting and A is the total casting surface area losing heat. Two cubes of same material and size are cast using sand casting process. The top face of one of the cubes is completely insulated. The ratio of the solidification time for the cube with top face insulated to that of the other cube is

(A)  $\frac{25}{36}$ 

(B)  $\frac{36}{25}$ 

(C) 1

(D)  $\frac{6}{5}$ 

Answer: (B)

**32.** Match the following pairs:

Equation	Physical Interpretation				
(P) $\nabla \times \vec{V} = 0$	(I) Incompressible continuity equation				
(Q) $\nabla \cdot \vec{V} = 0$	(II) Steady flow				
$(R) \frac{\vec{DV}}{Dt} = 0$	(III) Irrotational flow				
(S) $\frac{\partial \vec{V}}{\partial t} = 0$	(IV) Zero acceleration of fluid particle				

$$(A) P-IV,Q-I,R-II,S-III$$

(B) 
$$P-IV, Q-III, R-I, S-II$$

(C) 
$$P-III, Q-I, R-IV, S-II$$

(D) 
$$P-III, Q-I, R-II, S-IV$$

Answer: (C)

33. Steam enters a well insulated turbine and expands is entropically through out. At an intermediate pressure, 20 percent of the mass is extracted for process heating and the remaining steam expands is entropically to 9 kPa.

Inlet to turbine:

 $P = 14 \text{ MPa}, T = 560^{\circ}\text{C}, h = 3486 \text{ kJ/kg}, s = 6.6 \text{ kJ/(kg.K)}$ 

Intermediate stage:

h = 27776 kJ/kg

Exit of turbine:

 $P = 9 \text{ kPa}, h_f = 174 \text{ kJ/kg}, h_g = 2574 \text{ kJ/kg},$ 

 $s_f = 0.6 \text{ kJ/(kg.K)}, s_g = 8.1 \text{ kJ/(kg.K)}$ 

If the flow rate of steam entering the turbine is 100 kg/s, then the work output (in MW) is \_\_\_\_\_\_

**Answer:** (125.56)



34. Water ( $\rho = 1000 \text{ kg/m}^3$ ) flows through a venturimeter with inlet diameter 80 mm and throat diameter 40 mm. The inlet and throat gauge pressures are measured to be 400 kPa and 130 kPa respectively. Assuming the venturimeter to be horizontal and neglecting friction, the inlet velocity (in m/s) is \_\_\_\_\_\_.

Answer: (6)

35. For a canteen, the actual demand for disposable cups was 500 units in January and 600 units in February. The forecast for the month of January was 400 units. The forecast for the month of March considering smoothing coefficient as 0.75 is \_\_\_\_\_\_.

Answer: (568.75)

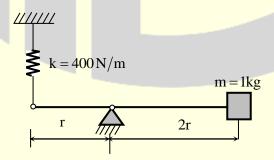
**36.** Consider a spatial curve in three-dimensional space given in parametric form by

$$x(t) = \cos t, y(t) = \sin t, z(t) = \frac{2}{\pi}t, 0 \le t \le \frac{\pi}{2}$$

The length of the curve is \_\_\_\_\_

**Answer:** (1.86)

**37.** Considering massless rigid rod and small oscillations, the natural frequency (in rad/s) of vibration of the system shown in the figure is



- (A)  $\sqrt{\frac{400}{1}}$
- (B)  $\sqrt{\frac{400}{2}}$
- (C)  $\sqrt{\frac{400}{3}}$
- (D)  $\sqrt{\frac{400}{4}}$

Answer: (D)



- **38.** A triangular facet in a CAD model has vertices: P1(0, 0, 0); P2(1, 1, 0) and P3(1, 1, 1). The area of the facet is
  - (A) 0.500
- (B) 0.707
- (C) 1.414
- (D) 1.732

Answer: (B)

39. In a slab rolling operation, the maximum thickness reduction  $(\Delta h_{\text{max}})$  is given by  $\Delta h_{\text{max}} = \mu^2 R$ , where R is the radius of the roll and  $\mu$  is the coefficient of friction between the roll and the sheet. If  $\mu = 0.1$ , the maximum angle subtended by the deformation zone at the centre of the roll (bite angle in degree) is

**Answer:** (5.71)

**40.** Find the solution of  $\frac{d^2y}{dx^2} = y$  which passes through the origin and the point  $\left(\ln 2, \frac{3}{4}\right)$ ,

(A) 
$$y = \frac{1}{2}e^{x} - e^{-x}$$

(B) 
$$y = \frac{1}{2} (e^x + e^{-x})$$

(C) 
$$y = \frac{1}{2} (e^x - e^{-x})$$

(D) 
$$y = \frac{1}{2}e^{x} + e^{-x}$$

Answer: (C)

- 41. For the truss shown in figure, the magnitude of the force in member *PR* and the support reaction at *R* are respectively
  - (A)

122.47 kN and 50 kN

(B)

70.71 kN and 100 kN

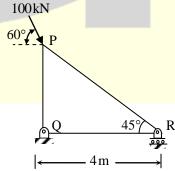
(C)

70.71 kN and 50 kN

(D)

81.65 kN and 100 kN

Answer: (C)





42. A ball of mass 0.1 kg, initially at rest, is dropped from height of 1 m. Ball hits the ground and bounces off the ground. Upon impact with the ground, the velocity reduces by 20%. The height (in m) to which the ball will rise is

**Answer:** (0.64)

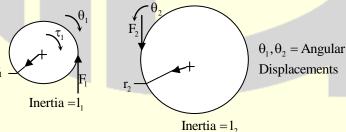
43. A DC welding power source has a linear voltage-current (V-I) characteristic with open circuit voltage of 80 V and a short circuit current of 300 A. For maximum arc power, the current (in Amperes) should be set as

**Answer:** (150)

44. A well insulated rigid container of volume 1 m<sup>3</sup> contains 1.0 kg of an ideal gas[ $C_p$ = 1000 J/(kg.K) and  $C_v$  = 800 J/(kg.K)] at a pressure of 10<sup>5</sup> Pa. A stirrer is rotated at constant rpm in the container for 1000 rotations and the applied torque is 100 N-m. The final temperature of the gas (in K) is \_\_\_\_\_\_.

**Answer:** (1285.39)

45. A pinion with radius  $r_1$ , and inertia  $I_1$  is driving a gear with radius  $r_2$  and inertia  $I_2$ . Torque  $\tau_1$  is applied on pinion. The following are free body diagrams of pinion and gear showing important forces ( $F_1$  and  $F_2$ ) of interaction.



Which of the following relations hold true?

$$\left(A\right)F_{_{1}}\neq F_{_{2}};\,\tau_{_{1}}=I_{_{1}}\ddot{\theta}_{_{1}}\,;F_{_{2}}=I_{_{2}}\,\frac{r_{_{1}}}{r_{_{2}}^{2}}\ddot{\theta}_{_{1}}$$

$$\left(\mathbf{B}\right)F_{1}=F_{2};\,\tau_{1}=\left[I_{1}+I_{2}\left(\frac{r_{1}}{r_{2}}\right)^{2}\right]\ddot{\theta}_{1}:F_{2}=I_{2}\,\frac{r_{1}}{r_{2}^{2}}\ddot{\theta}_{1}$$

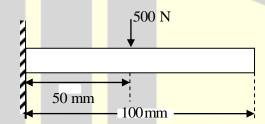


$$\left(C\right)\;F_{_{1}}=F_{_{2}};\tau_{_{1}}=I_{_{1}}\ddot{\theta}_{_{1}}:F_{_{2}}=I_{_{2}}\frac{1}{r_{_{2}}}\;\ddot{\theta}_{_{2}}$$

$$\left( D \right) \; F_{_{1}} \neq F_{_{2}}; \; \tau_{_{1}} = \left[ \; I_{_{1}} + I_{_{2}} \left( \frac{r_{_{1}}}{r_{_{2}}} \right)^{2} \; \right] \ddot{\theta}_{_{1}}; F_{_{2}} = I_{_{2}} \frac{1}{r_{_{2}}} \ddot{\theta}_{_{2}}$$

Answer: (B)

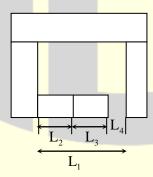
46. A cantilever beam with flexural rigidity of 200 Nm<sup>2</sup> is loaded as shown in the figure. The deflection (in mm) at the tip of the beam is \_\_\_\_\_.



**Answer:** (0.26)

**47.** In the assembly shown below, the part dimensions are:

$$L_1 = 22.0^{\pm 0.01}$$
mm,  
 $L_2 = L_3 = 10.0^{\pm 0.005}$ mm.



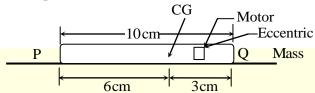
Assuming the normal distribution of part dimensions, the dimension  $L_4$  in mm for assembly condition would be:

- (A)  $2.0^{\pm0.008}$
- (B)  $2.0^{\pm0.012}$
- (C)  $2.0^{\pm0.016}$
- (D)  $2.0^{\pm0.020}$

Answer: (B or D)



**48.** A mobile phone has a small motor with an eccentric mass used for vibrator mode. The location of the eccentric mass on motor with respect to center of gravity (CG) of the mobile and the rest of the dimensions of the mobile phone are shown.



The mobile is kept on a flat horizontal surface.

Given in addition that the eccentric mass = 2 grams, eccentricty = 2.19 mm, mass of the mobile = 90 grams,  $g = 9.81 \text{ m/s}^2$ . Uniform speed of the motor in RPM for which the mobile will get just lifted off the ground at the end Q is approximately

- (A) 3000
- (B) 3500
- (C) 4000
- (D) 4500

Answer: (B)

49. A precision instrument package (*m* = 1 kg) needs to be mounted on a surface vibrating at 60 Hz. It is desired that only 5% of the base surface vibration amplitude be transmitted to the instrument. Assuming that the isolation is designed with its natural frequency significantly lesser than 60 Hz, so that the effect of damping may be ignored. The stiffness (in N/m) of the required mounting pad is \_\_\_\_\_\_.

<b>Answer:</b> (6767.6)
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**50.** Following data refers to the activities of a project, where, node 1 refers to the start and node 5 refers to the end of the project.

Activity	<b>Duration (days)</b>
1-2	2
2-3	1
4-3	3
1-4	3
2-5	3
3-5	2
4-5	4



The critical path (CP) in the network is

- (A) 1-2-3-5
- (B) 1-4-3-5
- (C) 1-2-3-4-5
- (D) 1-4-5

Answer: (B)

51. For flow through a pipe of radius R, the velocity and temperature distribution are as follows:

 $u(r,x) = C_1$ , and  $T(r,x) = C_2 \left(1 - \left(\frac{r}{R}\right)^3\right)$ , where  $C_1$  and  $C_2$  are constants

The bulk mean temperature is given by  $T_m = \frac{2}{u_m R^2} \int_0^R u(r,x) T(r,x) r dr$ , with  $U_m$  being the mean velocity of flow. The value of  $T_m$  is

 $(A) \frac{0.5C_2}{U_m}$ 

- (B) 0.5C<sub>2</sub>
- (C)  $0.6C_2$
- $(D) \frac{0.6C_2}{U_m}$

Answer: (C)

52. Consider an ant crawling along the curve  $(x - 2)^2 + y^2 = 4$ , where x and y are in meters. The ant starts at the point (4, 0) and moves counter-clockwise with a speed of 1.57 meters per second. The time taken by the ant to reach the point (2, 2) is (in seconds) \_\_\_\_\_.

Answer: (2)

53. Air ( $\rho$  = 1.2 kg/m³ and kinematic viscosity,  $v = 2 \times 10^{-5}$  m²/s) with a velocity of 2 m/s flows over the top surface of a flat plate of length 2.5 m. If the average value of friction coefficient is  $C_f = \frac{1.328}{\sqrt{Re_x}}$ , the total drag force (in N) per unit width of the plate is \_\_\_\_\_.

**Answer:** (0.0159)



**54.** The velocity field of an incompressible flow is given by

 $V = (a_1x + a_2y + a_3z)i + (b_1x + b_2y + b_3z)j + (c_1x + c_2y + c_3z)k$ , where  $a_1 = 2$  and  $c_3 = -4$ .

The value of  $b_2$  is \_\_\_\_\_.

### Answer: (2)

**55.** An orthogonal turning operation is carried out under the following conditions:

rake angle =  $5^{\circ}$ 

spindle rotational speed = 400 rpm

axial feed = 0.4 m/min and

radial depth of cut = 5 mm

The chip thickness  $t_c$ , is found to be 3 mm. The shear angle (in degrees) in this turning process is

**Answer:** (18.88)

\*\*\* END OF THE PAPER \*\*\*